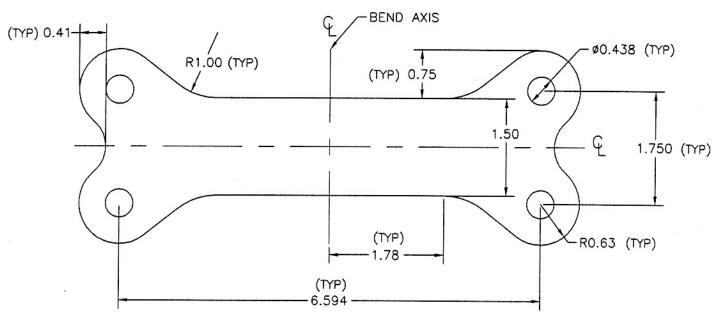


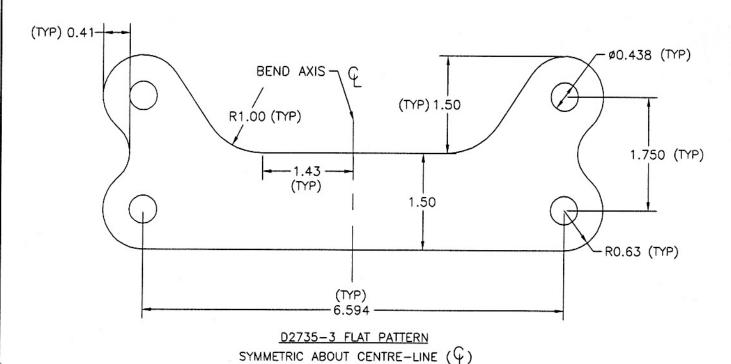


DESIGN		DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHEC	KED	APPROVED	DRAWING NO. REV. C	
	4	KE	D2735 SHEET 1 OF 2	
DATE			TITLE SCALF.	
98.12.14			LUG BRACKET 2:3	
Α		97.12.14	NEW ISSUE	
В		98.10.23	UPDATE MATERIAL (TSR A1114)	
С		98 12 14	REMOVE TOOLING HOLES (TSR A1040)	





 $\begin{array}{c} \underline{\text{D2735-1 FLAT PATTERN}}\\ \text{SYMMETRIC ABOUT BOTH CENTRE-LINES } (\bigcirc ) \end{array}$ 

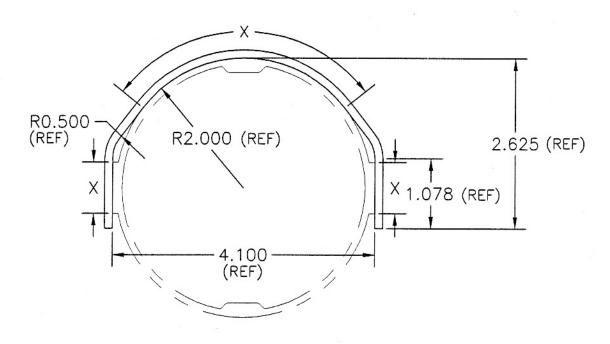


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DATE	- 1	TITLE	SCALE
98.12.14		LUG BRACKET	2:3





D2735-1 AND D2735-3 BEND DETAIL
D2735-1 AND D2735-3 SHOULD BE BENT TO WITHIN 0.010 OF THE OUTSIDE PROFILE OF THE D2500-1 EXTRUSION IN THE AREAS INDICATED 'X' ABOVE.

## GENERAL NOTES

MATERIAL: ASTM A36/A366/A569/A570 OR AISI 1010-1025 STEEL

0.125 THICK (11 GAUGE)

MIN. ULTIMATE TENSILE STRENGTH = 42 ksi MIN. YIELD TENSILE STRENGTH = 28 ksi

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN INCHES